

9535148

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I. STD. 2400BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.SURFACE FINISH SPEC.
IS IN ACCORDANCE
WITH G.M. ENG'R STD.#12 GA.
(2,65)

(58,67)

2.31

1.50

(38,1)

(A)

Yor No Sirs No

15678

S+37-1

						NO. REQ.		NAME OF PART		PART NO.		IT. NO.	
						MATERIAL		ELECTRO-MOTIVE DIVISION					
						EMS 56 HRSS		GENERAL MOTORS CORPORATION					
						COM. Q.P.		LA GRANGE, ILLINOIS, U.S.A.					
						DR. R. A. Priest		DATE 4-4-78					
						CK. J. L. C.		DATE 5-11-78		STRIP			
						SUP. J. L. C.		DATE 5-12-78					
						WELD.		MOD. ENGR.		FIRST USED ON		PART NO.	
										D77		9535148	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		APV'D.		MAT'L	
D22566		A		RMVD. 25x60° CHAM		19MY89		SL		R.H.		5-15-78	
				OK FOR PRODUCTION		26NO80							
				WAS X 781251									

REF 8219027

25 v